

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FI	LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/706,437	0/706,437 11/12/2003		Victor Paul Holbert	IP-023587	7149
1726	7590 11/18/2005			EXAMINER	
		PAPER COMPAN	PATTERSON, MARC A		
6285 TRI-RIDGE BOULEVARD LOVELAND, OH 45140				ART UNIT	PAPER NUMBER
	, .			1772	

DATE MAILED: 11/18/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		\sim	•
	Application No.	Applicant(s)	
	10/706,437	HOLBERT ET AL.	
Office Action Summary	Examiner	Art Unit	_
	Marc A. Patterson	1772	
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet wi	th the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REF WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory perions for reply within the set or extended period for reply will, by static Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNIC 1.136(a). In no event, however, may a re od will apply and will expire SIX (6) MON ute, cause the application to become AB	CATION. Sply be timely filed THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 19	August 2005.		
2a) This action is FINAL . 2b) ⊠ Th	nis action is non-final.		
3) Since this application is in condition for allow	•	•	
closed in accordance with the practice under	r Ex parte Quayle, 1935 C.D	. 11, 453 O.G. 213.	
Disposition of Claims			
4) ☐ Claim(s) 1-12 is/are pending in the application 4a) Of the above claim(s) is/are withdreds 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-12 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and	rawn from consideration.		
Application Papers			
9) The specification is objected to by the Examination The drawing(s) filed on is/are: a) and a specificant may not request that any objection to the Replacement drawing sheet(s) including the correction. 11) The oath or declaration is objected to by the I	ccepted or b) objected to be drawing(s) be held in abeyan ection is required if the drawing(ce. See 37 CFR 1.85(a). s) is objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
a) All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the priority application from the International Bure * See the attached detailed Office action for a list	nts have been received. nts have been received in A iority documents have been au (PCT Rule 17.2(a)).	oplication No received in this National Stage	
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/06) Paper No(s)/Mail Date	Paper No(s	ummary (PTO-413) /Mail Date formal Patent Application (PTO-152) 	

Application/Control Number: 10/706,437 Page 2

Art Unit: 1772

DETAILED ACTION

WITHDRAWN REJECTIONS

1. The 35 U.S.C. 102(b) rejection of Claims 1, 3, 6, 9 – 14, and 18 – 19 as being anticipated by Kiang (U.S. Patent No. 5,370,941), of record on page 2 of the previous Action, is withdrawn.

NEW REJECTIONS

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-3, 6, 9-14, 16 and 18-19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941).

With regard to Claim 1, Kiang discloses a laminate (multilayer structure; column 7, lines 20-21) useful in the manufacture of containers for food products (column 7, lines 17-18) comprising a paperboard substrate (a coextrusion is applied to paperboard; column 7, lines 7-8) and a food contact release layer comprising polymethylpentene (exterior PMP layer exhibits superior food release, therefore a food contact layer; column 7, lines 15-19) bonded to one side of the substrate (column 7, lines 20-27), the laminate being ovenable (column 7, lines 15-19); Kiang discloses that the polymethylpentene comprises a polymethylpentene homopolymer or copolymer(column 6, lines 39-42), and that the copolymer is a copolymer of polymethylpentene with propylene (column 6, lines 29-35) and is therefore a polypropylene.

Kiang fails to disclose a food contact layer comprising a blend of polymethylpentene and polypropylene. However, it would have been obvious for one of ordinary skill in the art to have selected a polymethylpentene homopolymer or copolymer or a blend of a polymethylpentene homopolymer and copolymer, since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of obvious design choice. *In re Leshin*, 125 USPQ 416.

The food contact release layer would therefore be a blend of polymethylpentene and polypropylene.

With regard to Claims 2 and 16, Kiang fails to disclose that the food contact layer comprises a blend of about 75%, by weight, of the blend, of polymethylpentene, with the remainder being polypropylene. However, Kiang teaches that the amount of the components is selected depending on the desired melt flow rate (column 6, lines 39 – 46). Therefore, one of ordinary skill in the art would have recognized the utility of varying the amounts of the blend to obtain the desired melt flow rate. Therefore, the melt flow rate would be readily determined by through routine optimization of the amounts of the blend by one having ordinary skill in the art depending on the desired use of the end product as taught by Kiang.

It therefore would be obvious for one of ordinary skill in the art to vary the amounts in order to obtain the desired melt flow rate, since the melt flow rate would be readily determined through routine optimization by one having ordinary skill in the art depending on the desired end result as shown by Kiang.

With regard to Claim 3, 9 - 10 and 18, the food contact release layer comprises polymethylpentene, which has a surface tension of 24 dynes/cm, and polypropylene, which has

a surface tension of 29 dynes /cm, and therefore exhibits a surface tension of between 24 and 29 dynes/cm, which is less than 75% of the starch, thus food products are baked when disposed in the container; however, the claimed aspect of the baking of food products in the container is given little patentable weight, as it is directed to an intended use of the claimed invention rather than a structural limitation.

With regard to Claim 6, a tie layer is interposed between the paperboard substrate and the food contact release layer (column 7, lines 20 - 21).

With regard to Claims 11 and 13, Kiang discloses a grease resistant layer, because Kiang discloses ethylene vinyl alcohol as a barrier layer, therefore a barrier to grease (column 7, lines 8 – 12).

With regard to Claim 12, the food contact release layer is extruded onto the paperboard substrate (column 7, lines 7 - 10).

With regard to Claim 14, Kiang discloses that polyamides, therefore nylon 6, are used interchangeably with ethylene vinyl alcohol as a barrier layer, therefore a grease resistant layer with adhesives that are unsuitable for ethylene vinyl alcohol (column 7, lines 2-6).

With regard to Claim 19, Kiang discloses that the laminate is formed into food containers (column 7, lines 15 - 18) and therefore discloses that the laminate is formed into a tray.

4. Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Lorence (U.S. Patent No. 5,818,016).

Kiang discloses a laminate comprising paperboard, having a food contact layer as discussed above. Kiang fails to disclose a laminate having a basis weight of between 3 and 10 lbs/3000 ft²

Lorence et al teaches a food contact layer (food contacting surface; column 4, lines 38 – 40) for a paperboard (paper – based substrate; column 3, lines 33 – 35) having a basis weight of between 3 and 10 lbs/3000 ft² (between 0.1 and 5/3000 ft²; column 4, lines 11 – 12) for the purpose of obtaining a food contact layer that can optionally be coated on both sides (column 4, lines 32 – 33). One of ordinary skill in the art would therefore have recognized the advantage of providing for the basis weight of Lorence et al in Kiang et al, which is a paperboard having a food contact layer, depending on the desired coating of the end product.

It would therefore have been obvious for one of ordinary skill in the art to have provided for a basis weight of between 3 and 10 lbs/3000 ft² in order to obtain a food contact layer that can optionally be coated on both sides as taught by Lorence et al.

5. Claims 5 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Shanton (U.S. Patent No. 6,066,375).

Kiang discloses a laminate comprising paperboard as discussed above Kiang et al fail to disclose paperboard having a basis weight between 18 and 320 lbs./3000 ft².

Shanton teaches a paperboard laminate (paperboard and coatings; column 2, lines 24 - 61) having a paperboard with a basis weight of between 18 and 320 lbs./3000 ft² (100 to 400 lbs/3000 ft²; column 2, lines 62 - 65) for the purpose of obtaining a laminate preferred for microwave cooking (column 3, lines 40 - 43). One of ordinary skill in the art would therefore

have recognized the advantage of providing for the basis weight of Shanton in Kiang depending on the desired microwave use of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a basis weight between 18 and 320 lbs./3000 ft² in order to obtain a laminate preferred for microwave cooking as taught by Shanton.

6. Claims 7 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Bissot (U.S. Patent No. 4,818,782).

Kiang et al disclose a paperboard laminate having a tie layer between a grease resistant layer comprising ethylene vinyl alcohol and a food contact layer, therefore between a paperboard layer and food contact layer, as discussed above. The tie layer comprises a blend of ethylene alkyl acrylate and polypropylene which is modified (column 2, lines 67 – 68; column 3, lines 1 – 2) with a carboxylic acid derivative (column 3, lines 64 – 68). Kiang et al fails to disclose a tie layer comprising low density polyethylene modified with methacrylic acid.

Bissot teaches that low density polyethylene modified with methacrylic acid is used interchangeably with other modified polyolefins (column 6, lines 35 – 43) as an adhesive between ethylene vinyl alcohol and another layer (column 6, lines 20 – 24) for the purpose of obtaining good adhesion to both layers (column 6, lines 20 – 24). One of ordinary skill in the art would therefore have recognized the advantage of providing for the adhesive of Bissot in Kiang et al, which comprises an adhesive between ethylene vinyl alcohol and another polymer, depending on the desired adhesion to both layers of the end product.

Application/Control Number: 10/706,437 Page 7

Art Unit: 1772

It therefore would have been obvious for one of ordinary skill in the art at the time

Applicant's invention was made to have provided for a tie layer comprising low density

polyethylene modified with methacrylic acid in Kiang et al in order to obtain good adhesion to

both layers as taught by Bissot.

7. Claim 8 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Adur (U.S. Patent No. 5,942,295).

Kiang et al disclose a paperboard laminate comprising a tie layer as discussed above. Kiang et al fail to disclose a tie layer having a coat weight of between 1 and 25 lbs/3000 ft².

Adur et al teach a tie layer having a coat weight of 1 lb/3000 ft² (column 2, lines 1-12) in a paperboard laminate, for the purpose of obtaining a laminate that can be converted into many different types of packages (column 2, lines 35-37). One of ordinary skill in the art would therefore have recognized the advantage of providing for the weight of Adur in Kiang et al, which comprises a paperboard laminate comprising a tie layer, depending on the desired conversion to different types of products of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a tie layer a tie layer having a coat weight of between 1 and 25 lbs/3000 ft² in Kiang et al in order to obtain a laminate that can be converted into many different types of packages as taught by Adur et al.

Application/Control Number: 10/706,437 Page 8

Art Unit: 1772

ANSWERS TO APPLICANT'S ARGUMENTS

8. Applicant' arguments regarding the Claims 1, 3, 6, 9 – 14, and 18 – 19 are rejected under 35 U.S.C. 102(b) as being anticipated by Kiang (U.S. Patent No. 5,370,941), of record in the previous Action, have been considered and have been found to be persuasive. The rejection is therefore withdrawn. The new rejections above are directed to amended Claims 1 – 12.

9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Marc A Patterson whose telephone number is 571-272-1497. The examiner can normally be reached on Mon - Fri 8:30 AM - 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Harold Pyon can be reached on 571-272-1498. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Marc A. Patterson, PhD. Examiner
Art Unit 1772